

The ideal material for each application!

Trotec offers solutions for almost all requirements in the field of engraving, cutting and marking. High-quality, innovative laser system solutions as well as highest standard consumables form this outstanding portfolio. We aim to assist our customers improve profitability and productivity by supplying Trotec materials which offer superior results first time, offering additional services such as our in house, cut to size service and providing a one stop shop solution, allowing our clients to purchase all their products via one call or email.

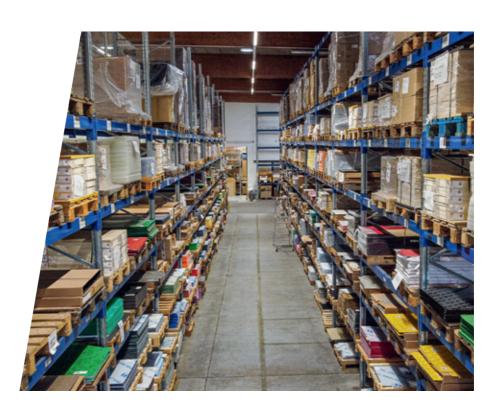
We are proud to be manufacturer of a full range of Trotec laminates that is completed by additional high-quality products of selected suppliers. We want to make you more profitable by benefitting from this advantages:

- Engrave efficiently with fewer passes
- Little residue exposed while engraving
- · No sticky edges after laser cutting
- Minimal cleaning required
- · Consistency in quality and colours
- · Highly durable materials



Any color deviations between the images shown in the catalog and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

Please find our latest product range on our website.



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How to Read this Catalog

Sheet sizes & tolerances:

Sheet sizes are indicated in each product group description. Note: Minor dimension/color deviations can occur per batch (production-related).

When ordering full sheets, please consider the following tolerances:

TroLase, TroLase Metallic, TroLase Metallic Plus, TroLase Reverse, TroLase ADA Signage, TroLase Thins, TroLase Textures, TroPly, TroPly Metallic Plus, TroPly Satins, TroPly Ultra, TroPly Ultra Reverse

Tolerances: width \pm 1,5 mm; length \pm 3 mm

LaserWood

Tolerances: width and length: ± 1 mm Thickness: -0,3 mm; + 0,5 mm

TroLase Lights

Tolerances: width +3 mm; -0 mm; length +6 mm; -0 mm

TroGlass Series

Tolerances: width ± 3 mm;

length ± 3 mm

thickness (according to ISO 7823-1):

gauge 3 mm: ± 0,7 mm gauge 4 mm: ± 0,8 mm

gauge 5 mm: ± 0,9 mm gauge 6 mm: ±1 mm

gauge 8 mm: ± 1,2 mm

gauge 10 mm: ± 1,4 mm gauge 15 mm: ± 1,9 mm

gauge 20 mm: ± 2,4 mm

Icon legend



Laser material

Plastic sheets made of acrylic are perfectly used for laser processing (laser engraving and laser cutting).



Rotary material

This material is suitable for processing with mechanical engraving devices.



Reverse engraving

This material is engraved from the back using mirrored graphics. The engraved area can be infilled or backlit to enhance the contast against the colored background.



Front engraving

This material is engraved from the front side.



Exterior use

This material is UV-resistant and suitable for outdoor use. Of course, it can also be used for indoor applications.



Indoor use

This material is suitable for interior applications.



Adhesive possible

Adhesive backing can be applied on selected materials.



UV-Print-Icon

This material is especially suitable for UV/ digital printing.



Grey Icons

All symbols in grey mean that the respective application does not apply.

Cut to size legend



Cut to size

Articles of this product group can be ordered cut to your individual size.



Round corners

Articles of this product group can be ordered with rounded corners. Choose a radius and if the curve should look inside or outside.





Hole drilling

Articles of this product group can be drilled in various diametres.



Bevelled edges

Articles of this product group can be ordered with bevelled edges.

Welcome to Our Webshop

You can quickly and easily purchase our highquality laser and engraving materials online in our webshop at

www.shop.troteclaser.com

In our webshop you will find a comprehensive assortment of products, up-to-date information about our materials, usage and processing tips, and practical sample instructions.





Count on fast delivery.



Have a complete overview of your online orders.



Order around the clock.



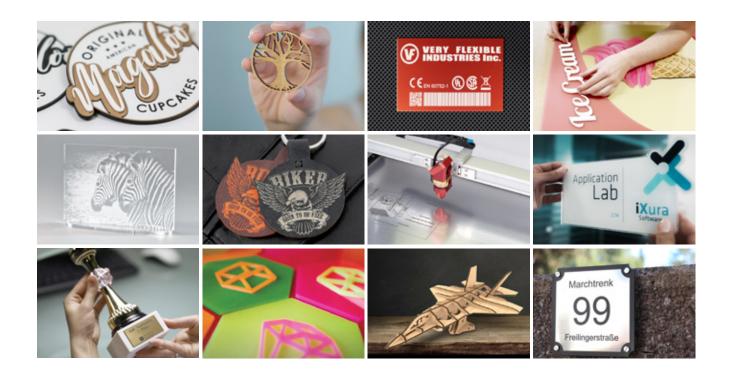
Benefit from the tips and tricks of our experts.



Learn exclusively about new products and offers.



Collect TroPoints and receive your discount.







TroLase



Material Features

Material: modified acrylic, color coated, 2 ply / 3 ply

Finish: matte, gloss Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine 1/1 Sheet size: 1245 x 616 mm 1/2 610 x 610 mm 1/4 610 x 305 mm

· Detailed engraving at high production speed

• UV-resistant, acrylic based material

- Superior composition minimizes residue and reduces need for
- · Ideal for interior and exterior signs, badges, trophy plates, industrial signs



























White/Red

0,8 L206-203 86585 L206-206

1,6 L206-209 86591



White/Blue

0,8 L205-203 134776 1,6 L205-206 71565



Cut to size service

White/Black

0,8 L204-203 86561 1,6 L204-206 L204-209 3,2



Red/White

0,8 L602-203 86565 L602-206 1,6

71828 L602-209 71831



Blue/White

0,8 L512-203 86581 1,6 L512-206 71782

L512-209 3,2 86582



Black/White

71549

0,8 L402-203 86563 L402-206 71747 1,6

L402-209 3,2 71750



Burgundy/White

L622-206 71852



Sky Blue/Yellow

L517-206 132759



Smoke Grey/White

0,8 L312-203 1,6 L312-206 71614



Orange/White

0,8 L612-203 86564 L612-206 71841



Sapphire/White

0,8 L502-203 L502-206 1,6



Dark Brown/White

L842-203 0,8 163176 L842-206 1,6 71909



Orange/Black

0,8 L614-203 111627 1,6

L614-206 71846



Navy Blue/White

L552-206 71796 1,6



English Walnut/White

1,6 L192-206 71515



Red/Black 1,6

L604-206 71835



Purple/White 1,6

L582-206 71804



Black/Red

L406-206 1,6 71756



Pink/Black

1,6 L664-206 86593



Green/White

L932-203 86596 0,8

1,6 L932-206 71946 L932-209 91696 3,2



Black/Silver

L413-206 1,6 86587



Pink/White

L662-206 86588 1,6



Celadon Green/White

L972-206 71955 1,6



Gloss Black/White

L422-206 86580 1,6



Yellow/Red

L706-206 86590 1,6



Evergreen/White

0,8 L912-203 86586



L912-209 86592 3,2



Black/Gold

1,6 L417-206 71759



Yellow/Black

L704-203 86562 0,8

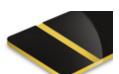
L704-206 71864 L704-209 1,6

3,2 86566



Almond/Black

L854-206 71911 1,6



Gloss Black/Gold

1,6 L427-206 86589



Light Blue/White

L562-203 127938 0,8

L562-206 71800 1,6

3 Ply



White/Black/White 1,6 L204-306 91640

3,2 L204-309 91644



Black/White/Black

3,2

L402-309 91645

TroLase Metallic Plus



Material Features

Material: modified acrylic, color coated, 2 ply

Finish: brushed metal Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine 1/1 Sheet size: 1245 x 616 mm

1/2 610 x 610 mm 1/4 610 x 305 mm

- Acrylic based material with an authentic metallic finish
- Thin top layer enables detailed engraving at high production speed
- · Cost-effective, time-saving alternative to metal engraving
- Suitable for outdoor use, signs, badges, trophy plates, safety signs, funeral plates

Cut to size service



























Brushed Stainless Steel/Black

LMT+314-203 87112 0,8

LMT+314-206 1,6

LMT+314-209 87106



Brushed Bright Nickel/Black

LMT+364-206 1,6 87116

3,2 LMT+364-209



Brushed Copper/ Black

LMT+864-203 87136 0,8

LMT+864-206 1,6

LMT+864-209 87141 3,2

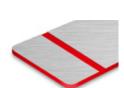


Brushed Stainless Steel/Blue

LMT+315-203 87137 0,8

LMT+315-206

TMT+315-209 87139



Brushed Stainless Steel/Red

LMT+316-203 0,8

87145 LMT+316-206 1,6

3,2

LMT+316-209 87146



Brushed Gold/Black

0,8 LMT+764-203

3,2

1,6

LMT+764-206

LMT+764-209 87108

TroLase Metallic



Material Features

Material: modified acrylic, color coated, 2 ply

Finish: brushed metal, smooth Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine 1/1 Sheet size: 1245 x 616 mm

1/2 610 x 610 mm 610 x 305 mm

- · Acrylic based laminate
- Authentic metallic finish
- · Enables detailed engraving
- For interior signs, badges, trophy plates, safety signs or



























Smooth Gold/Black

0,8 LMT714-203 86661

1,6 LMT714-206

LMT714-209 3,2 86662



Brushed Aluminum/ Black

0,8 LMT354-203 86632 1,6 LMT354-206

LMT354-209 3,2 86634



Cut to size service

Brushed Copper/ Black

LMT894-203 86660 0,8

LMT894-206 1,6



Brushed Gold/Black

0,8 LMT734-203

86602 LMT734-206 1,6

LMT734-209 92076



Brushed Silver/Black

0,8 LMT334-203

86619 LMT334-206 1,6

3,2 LMT334-209 86658



Brushed Deep Bronze/Black

LMT884-206 1,6 86648



European Gold/Black

0,8 LMT754-203

86600 LMT754-206 71889 1,6

LMT754-209



Smooth Silver/Black

0,8 LMT344-203

LMT344-206 86597 1,6

3,2 LMT344-209

TroLase Reverse



Material Features

Material: modified acrylic, reverse color coated, 2 ply **Finish**: matte, gloss (gold and silver), brushed

Engraving depth: 0,08 mm **Cutting method**: laser, saw

Sheet size: $\frac{1}{1}$ 1245 x 616 mm

½ 610 x 610 mm ½ 610 x 305 mm

- Transparent acrylic fascia with a colored coating on the reverse side
- Mirror-inverted engraving on the reverse side
- Fill engraved area with your choice of acrylic paint
- Perfect for multi-colored interior and exterior signs, safety signs, promotional and display signage

Cut to size service



























Matte/Red

1,6 LR601-206 71810



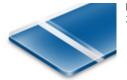
Matte/Ivory 1,6 LR221

LR221-206 86557



Matte/Silver 1,6 LR341-

LR341-206 71632



Matte/Blue

.,6 LR511-206



Matte/Black

0,5 LR401-202 129011 LR401-206



Matte/Gold 1,6 LR711-206 71873



Matte/Green

LR931-206 86556



Matte/Yellow

1,6 LR701-206 71853



Matte/White

0,5 LR201-202 129010 1,6 LR201-206 71521



Brushed/Silver

1,6 LR351-206 71684



Gloss/Silver

5 LR340-206 71630



Gloss/Gold

1,6 LR710-206 71872

TroLase ADA Signage



Material Features

Material: modified acrylic, 1 ply

Finish: matte

Cutting method: laser, saw, guillotine 1/1 1245 x 616 mm

Sheet size:

1/1 * 1220 x 610 mm 610 x 610 mm 610 x 305 mm

- Solid, dyed, acrylic based material for indoor and outdoor use
- Popular material for the production of braille and tactile signage
- Ideal for cutting out letters and for creating 3-dimensional signs
- Thinner options are a popular medium for architectural model making



























R	ed
`	0

LS601-103 71806 LS601-106

LS601-109 3,2 86532



Blue 0,8

LS501-103 71767 LS501-106

LS501-109 86534



Cut to size service

Marine Blue*

LS502-106 86514



Black

LS401-103 LS401-104 86504

LS401-106 71729 1,6

LS401-109 71730



Bright White

0,8 LS204-103 LS204-104 1,0

86412 LS204-106 71527 1,6

LS204-109 71528



White*

LS201-103 0,8 1,0 LS201-104

86411 LS201-106 86506 1,6



Silver*

LS304-103



Yellow

LS701-106 1,6



Green

1,6 LS901-106

3,2 LS901-109



Clear 0,8

LS101-103 LS101-106

TroLase Thins



Material Features

Material: modified acrylic, color coated, 1 ply / 2 ply

Finish: matte, gloss, brushed metal

Engraving depth: 0,08 mm

Cutting method: laser, saw, guillotine 1/1 Sheet size: 1245 x 614 mm

1/2 610 x 610 mm 610 x 305 mm

- Extremely flexible and ideally suited for curved surfaces
- Acrylic base and thin foiled surface enable detailed engravings
- Elegant engravings for interior signs, badges, trophy and award plates as well as industrial signage
- Solid single ply white and black options are a proven medium for 3D model makers

Cut to size service















0,5













Brushed Gold/Black LT734-202 0,5

86537



Brushed Copper/ Black

LT894-202 71927



Yellow/Black 0,5

. LT744-202 71854



European Gold/ Black

LT754-202 0,5 71885



Brushed Silver/Black

LT334-202 86544 0,5



Red/White

LT602-202 0,5 71814



Trophy Gold/Black

LT794-202



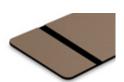
Trophy Silver/ Black

0,5 LT394-202 86541



Blue/White

LT512-202 71774



Deep Bronze/

Black 0,5

LT884-202 71917



Smooth Silver/Black

LT344-202 0,5



Black/White

0,5 LT402-202 71735



Brushed Aluminum/

Black 0,5

LT354-202 71688



White/Black

LT204-202 0,5 71529



Gloss Black/ Silver 0,5 LT423-202 71760



Black/Gold 0,5 LT417-202 71757



Black/Silver 0,5LT413-202
91642



Celestial Blue/Gold 0,5 LT577-202 86540



Port Wine/Gold 0,5 LT677-202 86552

1 ply



White single ply **0,5** LT202-102 86542



Black single ply **0,5** LT404-102 86545

TroLase Textures



Material Features

Material: modified acrylic (core and cap), 1 ply / 2 ply

Finish: textured matte Engraving depth: 0,18 mm

Cutting method: laser, saw, guillotine 1/1 Sheet size: 1220 x 610 mm 1/2

610 x 610 mm 610 x 305 mm

- Extra durability and scratch resistance due to textured acrylic cap
- Textured, matt surface is non-reflective and easy to clean
- UV- and weather-resistant material for demanding evironments
- Ideal for industrial applications, signs in harsh environments, safety signs, control panels















3,2













Red/White

LTX642-206 1,6 87322

LTX642-209



Royal Blue/White

LTX592-206 1,6 87323

LTX592-209 87340



Cut to size service

Black/White

LTX422-206 87326 1,6

LTX422-209 3,2



White/Red

LTX246-206



White/Blue

LTX205-206 87347

White/Black

LTX244-206 1,6

LTX244-209 87344 3,2



Yellow/Black

LTX774-206



Sapphire/White

LTX503-206 87331



Ash Grey/Black

LTX374-206 87341 1,6



Green/White

LTX962-206 1,6

LTX962-209 123648

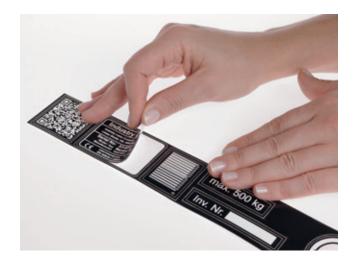




Transparent

LTX101-106 111626

TroLase Lights



Material Features

Material: PET-foil, 2 ply Finish: gloss, brushed metal **Engraving depth**: 0,04 mm Cutting method: laser, guillotine **Sheet size**: 600 x 305 mm

- Highly flexible and robust film with an adhesive coating on
- Adheres perfectly to various materials such as metals, plastic, rubber, and wood
- Popular material in industry and commerce
- Perfect for labels, stickers, badges as well as for trophy plates

Cut to size service



























Smooth Gold/Black

LL74-201 71875



Brushed Silver/Black

LL63-201 71621



White/Black

LL62-201 71531 0,1



Brushed Brass/Black 0,1

LL64-201 71891



Smooth Silver/Black

LL73-201 71641 0,1



Yellow/Black

0,1 LL68-201



Brushed Bronze/Black

LL69-201 71919



Black/Silver

0,1 LL75-201 71762



Black/White

LL61-201 71738



Black/Gold

LL65-201 71765

TroLase Foil



Material Features

Material: modified acrylic foil, 2 ply Finish: matte, gloss, metallic Engraving depth: 0,04 mm Cutting method: laser, guillotine Sheet size: 610 x 305 mm

- Thin, two-layer, flexible engraving material featuring a micro surfaced coating on an acrylic core
- It comes with an adhesive backing and is UV stable
- Allows for special editing options, such as kiss-cutting, to simplify

Cut to size service

• Ideal for trophy and industrial labeling, functional signage and custom stickers



























White/Black

139687 0,2



Green/White

0,2 139691



Gold brushed/Black **0,2** 139695



Red/White 139688 0,2



Yellow/Black 0,2 139692



Copper brushed/Black 0,2 139696



Blue/White 0,2 139689



Stainless steel brushed/ Black 139693



Black matte/White 139685



Nickel brushed/Black 0,2 139694

Black glossy/White **0,2** 139686

LaserFlex



Material Features

Material: polyurethan foil on transfer film

Finish: matte

Engraving depth: 0,04 mm Cutting method: laser, guillotine Sheet size: 420 x 297 mm (A3)

- Suited for customising textiles
- Finest details with intricate motifs can be achieved
- To be applied to textiles using a transfer press
- Ideal for T-shirts, fabric bags, cotton, polyester, blended fabrics
- Less suitable for nylon and coated textiles



























White 0,1 LF200 65905







Cut to size service

Black 0,1

LF400 65938



LaserFlex has been specially designed to not only be cut but also to be weeded by laser. This means that it is no longer necessary to mechanically remove excess material between graphics and letters or along edges.

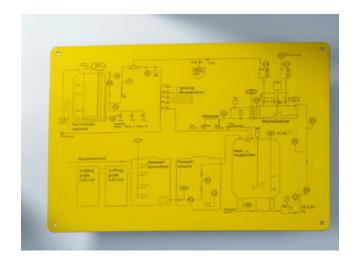
Recommended transfer conditions:

- Temperature: 165 °C
- Duration: 17 seconds LaserFlex film can be washed at up to 60 °C. Any residues can be removed by washing.





TroPly



Material Features

Material: ABS, 2 ply / 3 ply

Finish: matte

Engraving depth: 0,08 mm Cutting method: saw, guillotine

1/1 Sheet size: 1245 x 616 mm

1/2 610 x 610 mm 1/4 610 x 305 mm

- Features a thin surface coating
- The reflection-free surface allows clear and easy-to-read designs
- An ideal choice for an array of interior applications, particularly when a high degree of detail is required
- Perfect for information and safety signs, trophy plates as well as

Cut to size service



























Yellow/Black

0,8

P744-203 86676 1,6 P744-206



White/Black P204-203

0,8

86664 P204-206



Red/White

P602-206 71818 1,6



Blue/White

1,6 P512-206



Navy blue/White 1,6

P552-206 71795



Light Blue/White

P562-206 71799



Green/White

1,6 P932-206 71940



Black/White

0,8 P402-203

86665 P402-206 71742





White/Black/White

3,2

P204-309 71554

TroPly Metallic Plus



Material Features

Material: ABS, 2 ply

Finish: brushed and smooth metal Engraving depth: 0,08 mm

Cutting method: saw, guillotine Sheet size: 1245 x 616 mm

> 610 x 610 mm 610 x 305 mm

- Metallic effect laminate with a scratch resistant top coating
- · Features a special protective layer
- Particularly resistant to scratches and wear
- Suitable for trophy and funeral plates, information and interior signs

Cut to size service



























Brushed Gold/Black

PMT+734-203 159966

PMT+734-206



Brushed Silver/Black

PMT+334-206 71624 1,6



Smooth Silver/Black 0,8

PMT+344-203 159964

PMT+344-206



Brushed European Gold/Black

PMT+754-206 71888 1,6



Brushed Aluminum/

Black 0,8

PMT+354-203

PMT+354-206

TroPly Ultra



Material Features

Material: multi surface impact acrylic, 1 ply / 2 ply / 3 ply

Finish: matte, gloss Engraving depth: 0,30 mm Cutting method: saw, guillotine

1/1 Sheet size:

> 1/2 610 x 610 mm 610 x 305 mm

- Acrylic laminate for internal and external applications
- Ideal solution for harsh environment with a thicker cap
- This thicker cap offers resistance to abrasion
- · Perfect for external professional signage, plant labels and



















Cut to size service







matte



White/Red

PU206-206 1,6

> PU206-209 91736



Blue/White

PU512-206 1,6

PU512-209 91734



White/Black

1,6 PU204-206

PU204-209 3,2 91730



Red/White

1,6 PU602-206

PU602-209 91733



Sapphire/White

1,6

PU562-206



Black/White

PU402-206 1,6

> PU402-209 91731



Ruby/White

PU632-209 3,2 91735



Yellow/Black

1,6

PU704-206 91726 3,2 PU704-209 91738



Vintage Gold/Black

PU774-206 91720 1,6



Bright Green/White

PU932-206 91724



Safety Yellow/Black

PU794-206 91719



Vintage Silver/Black

1,6

PU384-206 91717 PU384-209 91737



Hunter Green/White

PU992-206



White/Blue

PU205-206 1,6



Black/Gold

3,2

PU417-206 1,6



Polar White/Black 1,6

PU234-206

gloss



Red/White

PH602-206 1,6 91793 PH602-209 91813



White/Black

PH204-206 1,6 91790 3,2 PH204-209 91811



Vintage-Silver/ Black

PH384-206 1,6

91794 3,2 PH384-209 91812



Black/White

PH402-206 1,6

PH402-209 91816



Safety Yellow/Black

PH794-206 1,6

3,2 PH794-209 91823



Vintage-Gold/ Black

PH774-206 1,6

91792 PH774-209 91815



White/Red

PH206-206 1,6 91799

PH206-209 91819



Blue/White

PH512-206 91797 1,6

3,2 PH512-209 91822



Black/Gold

PH417-206 1,6 91805



Green/White

1,6 PH932-206 91803

PH932-209 91824



Sapphire/White

91796

PH562-206

Polar White/Black

PH234-206 104864



Pine Green/White

PH962-206 1,6 91800



White/Blue

PH205-206 1,6 91798



Yellow/Black

1,6 PH704-206

91806 PH704-209 3,2 91817

1 ply (one side matte and one side gloss)



Clear single ply

PUR101-103 91697 0,8

1,0 PUR101-104

1,6 PUR101-106 91699

PUR101-109 91712

3 ply (one side matte and one side gloss)



Red/White/Red

PH602-306 1,6



White/Black/White

1,6

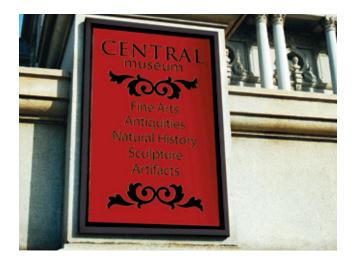
PH204-306 91804 PH204-309



Black/White/Black

PH402-309 3,2

TroPly Ultra Reverse



Material Features

Material: Laminated impact acrylic, 2 ply

Finish: matte, gloss Engraving depth: 0,30 mm Cutting method: saw, guillotine

1/1 Sheet size: 1220 x 610 mm

> 610 x 610 mm 610 x 305 mm

- Transparent acrylic glass with a coating on the back
- A transparent image is created by engraving the colored back, which can then be filled with different colors
- · UV stable and weather-proof material
- Suitable for indoor and outdoor use

























matte



Clear/White

PUR201-206 1,6

PUR201-209 3,2 91713



Clear/Sapphire

PUR561-206 91702



Cut to size service

Clear/Black

PUR401-206 1,6

PUR401-209 3,2 91711



Clear/Vintage Silver

PUR371-206

gloss



Clear/White

PHR200-206

3,2

PHR200-209



Clear/Yellow

PHR700-209 91787



Clear/Green

1,6 PHR900-206

3,2 PHR900-209



PHR230-209 3,2 91782

Clear/Sapphire

3,2 PHR560-209 91783



Clear/Teal Green 3,2

PHR910-209 91786



Clear/Black

1,6 PHR400-206

91773 PHR400-209 91778



Clear/Red

PHR600-206 1,6

> PHR600-209 91780



Clear/Burgundy

PHR630-209

TroPly Satins



Material Features

Material: Acrylic cap / ABS core, 2 ply

Finish: gloss-brushed Engraving depth: 0,30 mm Cutting method: saw, guillotine

Sheet size: $\frac{1}{1}$ 1220 x 610 mm

½ 610 x 610 mm ¼ 610 x 305 mm

- Interior laminate available in an extensive color range
- Supplied as standard with a brushed finish
- The solid cap offers a highly durable and scratch resistant surface

Cut to size service

• Ideally suited to internal signage, nameplates, key tags and personal identification



























Red/White

1,6 PS602-206 91745



Polar White/Black

1,6 PS234-206 91742



Blue/White

1,6 PS512-206 91746



Yellow/Black

1,6 PS704-206 91743



Black/White

1,6 PS402-206 91747



Green/White 1,6 PS932-206
91755



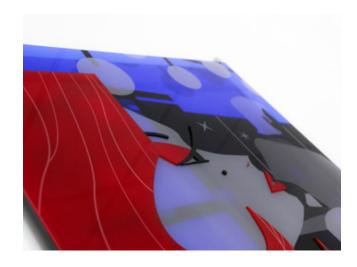
Orange/White

6 PS612-206 91757





TroGlass Color Gloss



Material Features

Material: cast acrylic

Finish: gloss

Translucency: transparent, fluorescent, translucent, non-transparent

Cutting method: laser, saw

1/1 1216 x 606 mm (metallic: 1224 x 610 mm) Sheet size:

½ 606 x 606 mm (metallic: 610 x 610 mm) 1/4 606 x 301 mm (metallic: 610 x 303 mm)

- Constant light transmission superior to similar glass colors
- Glossy finish on both material sides
- High impact resistance
- Shop fitting, interior design or illumination and lighting are typical applications



























transparent



Glass Look 117143



117131 3,0



Ice Blue **3,0** 117132



Yellow 3,0 117129



Green **3,0** 117139



Blue **3,0** 117133



Orange 3,0 117130



Dark Green **3,0** 117140



- Perfect light transmission with up to 92 %in clear version - better than that of glass
- Impact resistance 8 to 10 times higher than glass
- Elegant polished finish when laser cut
- High resistance to external agents and UV rays for defined products
- UV stable and weatherproof
- Easy to work with (laser cut/engrave, bend, glue, thermoforming, milling)

fluorescent



Green fluorescent 3,0 117137



Red fluorescent **3,0** 117136



Ice Blue fluorescent **3,0** 117138

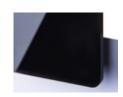
non-transparent



White 3,0 117070



Grey 3,0 117127



Black 3,0 117128

translucent



White **3,0** 117069



Fuchsia 3,0 117105



Sky Blue 3,0 117125



Yellow 3,0 117071



Green 3,0 117123



Blue 3,0 117126



Orange 3,0 117103



Dark Green 3,0 117124



Lilac 3,0 117141



Red 3,0 117104

metallic outdoor use



Gold 3,0 129875



Silver 3,0 129877

metallic indoor use



Bright Silver 3,0 129878



Anthracite-Silver 3,0 129879

TroGlass Satins



Material Features

Material: cast acrylic Finish: matte

Translucency: translucent, non-transparent

Cutting method: laser, saw

Sheet size: ½ 1216 x 606 mm

> 606 x 606 mm 606 x 301 mm

- Satin surface on both sheet sides
- Elegant and soft feeling and appearance
- High light transmission
- Ideal for illumination and backlighted signs, POS displays, interior design



















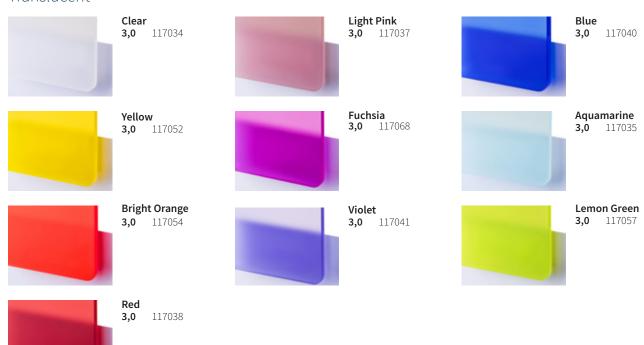


Cut to size service





Translucent



Non-transparent

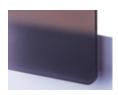


White 3,0 117055



Black 3,0 117059

Night & Day



Night & Day 3,0 117147

LED



White matte 3,0 117208



Special Product TroGlass Night & Day: allows the creation of sophisticated signs, giving the possibility of having 2 colors in the same product:

- black when not backlighted
- bright when the sign is backlighted

TroGlass LED is an optimised cast acrylic sheet, developed to adjust itself to the particularity of LED lighting:

- Colors are formulated to meet the wavelength of LEDs: the sheets maintain the same color tone with backlights being turned on and off.
- It allows a high light transmission. The strong diffusion characteristics eliminate spot effects.

TroGlass Reverse



Material Features

Material: Cast acrylic with back-coating, 2 ply

Finish: gloss

Engraving depth: 0,08 mm Cutting method: laser, saw

Sheet size:

1228 x 610 mm 1/2 610 x 610 mm 1/4 610 x 304 mm

- Transparent acrylic with a colored coating on the reverse side
- Reverse engraved areas can be infilled with colors or backlighted
- Black backing reduces cleaning time and enhances depth of color

Cut to size service

· Ideal for multi-colored interior and exterior signs, safety signs, promotional and display signage



























Gloss/White

TG4-200 20625 3,0

5,0 TG5-200



Gloss/Red

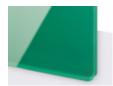
TG4-600 20630 3,0 5,0

TG5-600



Gloss/Light Blue 3,0

TG4-510 119381 5,0 TG5-510



Gloss/Green

3,0 TG4-931

65005 TG5-931 5,0 65008



Gloss/Blue

3,0 TG4-500

20629 TG5-500 5,0 20635



Gloss/Gold

3,0 TG4-710

20631 TG5-710 20637 5,0



Gloss/Silver

3,0 TG4-330

20627 TG5-330 5,0 20633



Gloss/Bronze Gold

3,0 TG4-700

119375 5,0 TG5-700 119377



Gloss/Black

3,0 TG4-400

20628 TG5-400 5,0 20634

TroGlass Mirror



Material Features

Material: extruded acrylic Finish: gloss, mirroring Cutting method: laser, saw

Sheet size: 1/₁ 1220 x 610 mm

> 608 x 610 mm 608 x 303 mm

- TroGlass Mirror is an extruded acrylic glass with a reflective surface
- Perfect alternative to real glass mirror because they are lighter and have a higher breakage resistance
- Mirror-inverted engraving on the reverse side
- Used for wall decorations, jewellery, displays, interior design, \dots

Cut to size service





























Silver 2,9 144081



Gold **2,9** 144142



Rosé gold 2,9 144143

TroGlass Clear



Material Features

Material: cast acrylic, 1 ply

Finish: gloss

Cutting method: laser, saw Thickness and sheet sizes (mm):

	¹ / ₁	1/2	1/4
2 - 5, 10, 15, 20:	1216 x 606	606 x 606	606 x 301
6, 8:	1200 x 598	598 x 598	598 x 297

- Perfect optical clarity and therefore great alternative to glass
- Formable, UV-stable and hard-wearing
- Polished laser cut edges, no post-processing necessary
- Ideal for interior and exterior signs, promotional & display signage

Cut to size service



























Clear **20,0** 166528



Clear **15,0** 166527



Clear **10,0** 166526



Clear 121865 8,0



Clear **6,0** 121863



Clear **5,0** 121862



Clear **4,0** 121801



Clear **3,0** 121800



Clear **2,0** 5266

TroGlass XT



Material Features

Material: extruded acrylic, 1 ply

Finish: gloss

Cutting method: laser, saw

Sheet size: ½ 1216 x 606 mm

606 x 606 mm 606 x 301 mm

- Transparent, extruded acrylic glass with low thickness tolerance
- Fantastic light transmission and excellent resistance to outdoor weathering
- Material of choice when high thickness accuracy is of utmost
- Used for POS displays, signage, model making and for pluggable



























Clear 5,0 162787



Clear **3,0** 162785



Clear 2,0 163463

TroGlitter



Material Features

Material: cast acrylic

Finish: gloss

Cutting method: laser, saw

Sheet size: 1/1 1020 x 600 mm

> 510 x 600 mm 1/4 510 x 300 mm

- Cast acrylic in which glitter particles are evenly distributed throughout the material
- Glitter Acrylic offers massive opportunities for creative minds and designers, and they can explore new visual effects
- Offered in a variety of colors, and the material is color stable with no bleaching or fading
- Ideal for sales displays, novelties or even lettering applications















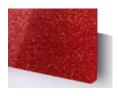












Red 3,0 153705



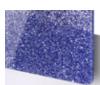
Black 3,0 144645



Silver 3,0 144640



Dark Red 144643 3,0



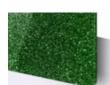
3,0 144646



Gold 144641 3,0



Pink **3,0** 144644



Green 3,0 153706

TroGlass Pastel



Material Features

Material: cast acrylic Finish: matte, gloss

Translucency: opak, intransparent Cutting method: laser, saw

Sheet size: 1/1

1216 x 606 mm 606 x 606 mm 606 x 301 mm

- Flexibility of use due to one gloss and one matte side
- Excellent physical properties of cast acrylic sheet
- Material is color stable with no bleaching or fading
- Typical applications are: visual communication & retail, interior design, shop fitting

















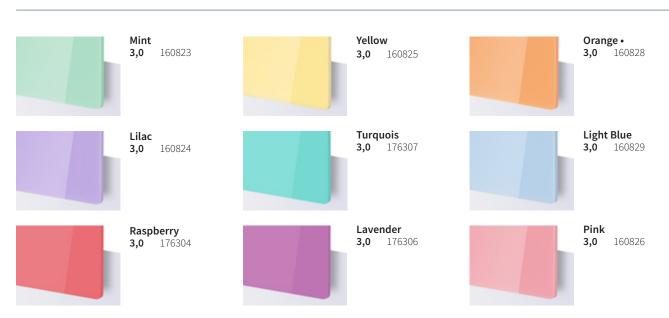












TroGlass Neon



Material Features

Material: cast acrylic

Finish: gloss

Cutting method: laser, saw

Sheet size: $\frac{1}{1}$ 1216 x 606 mm

½ 606 x 606 mm ½ 606 x 301 mm

- Combines the advantages of opalescence and striking fluorescence
- Also the optimum properties such as excellent resistance to outdoor weathering make this product attractive
- Create unique, fashionable accessories of your own, POS displays, merchandising solutions or special gift toppers
- Bring your products to life with this cast acrylic glass and make powerful statements!





























Pink 3,0 162490



Orange 3,0 162512



Yellow • 3,0 162491



Green 3,0 162513

Notes

Metal

Trotec offers metal products for both laser engraving and mechanical engraving. One product group is the anodized aluminum, which features a protective anodised coating that remains intact during laser processing. The image contrast is caused by the removal of the colored coating and almost photographic qualities can be achieved. Additionally, a detailed white engraved image is created. We offer metal for engraving in different colors and also with a matte or a gloss surface.



Anodized Aluminum



Material Features

Material: anodized aluminum

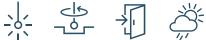
Finish: matte, gloss

Cutting method: saw, guillotine Sheet size: 1000 x 500 mm

- Suitable for both for engraving with a CO₂ laser and with mechanical engraving devices
- Image contrast is caused by the removal of the colored coating
- · Almost photographic qualities can be achieved
- Please consider that the Standard Line is less robust due to the thinner anodized coating
- Typical applications are type plates, signs with advertising impact

Cut to size service

























Premium Line



Aluminum Satin Silver

matte 0,5

30105-00 5277 30110-00 1,0

30115-00 1,5 3544

30120-00 2,0 3,0

30130-00 4806



Black matte

0,5 30105-10 4671 30110-10 1,0

30115-10 1,5 3545 2,0 30120-10

30130-10 3,0 9075



Green matte

0,5 30105-40 1,0 30110-40 30115-40 1,5

3548 30120-40 2,0

30130-40 3,0 65331



Nickel Silver

matte 0,5

30105-50 30110-50 1,0

3540 30115-50 1,5

30120-50 2,0 30130-50 3,0



Gold matte

0,5 30105-60 30110-60 3541 1,0

30115-60 1,5 30120-60 2,0 4184

30130-60 3,0



Blue matte

0,5 30105-30 4447 30110-30 1,0 30115-30 1,5

30120-30 2,0 4186

30130-30 3,0



Stainless Steel matte

30110-90 1,0

12659 1,5 30115-90 30120-90 2,0

13667



Red matte

30105-20 34357 0,5

1,0 30110-20 1,5 30115-20

3546 2,0 30120-20

30130-20 3,0 65333



Aluminum Satin Silver gloss

30210-00 3563 1,0

1,5 30215-00

3582 30220-00 4483 2,0



Nickel Silver gloss 1,0 30210-50 3568

1,5 30215-50

3588 30220-50 2,0 65301



Black gloss

30210-10 3564 1,0

1,5 30215-10

2,0

3583 30220-10 46422



Green gloss

30210-40 3567 1,0

30215-40 3587 30220-40 65304 1,5

2,0



Gold gloss 1,0 30210-60 3569 1,5

30215-60 3589 30220-60 4760 2,0



Red gloss 1,0 30210-20 3565 1,5 30215-20

3585 30220-20 65307 2,0



Blue gloss

1,0

30210-30 3566

30215-30 1,5

3586 30220-30 65306

Standard Line



Standard natural

1,0 122787



During the manufacturing process of a whole panel, two small spots are created at the edge where the material is not covered with an anodized layer.

DuraBlack®



Material Features

Material: anodized aluminum

Finish: matte

Cutting method: saw, guillotine **Sheet size**: 508 x 609 mm

- Coated aluminum with a black surface
- Can be marked in white with a CO₂ laser
- Particularly resistant to environmental influences (weathering, salt water, chemicals, etc.)
- Conforms with various industrial and military standards, including MIL-STD 130N, A-A-50271 (MIL-P-514D) and MIL-STD-15024F, Type L

Cut to size service



























Black matte 0,5 77795

AlumaMark®



Material Features

Material: anodized aluminum

Finish: matte

Cutting method: saw, guillotine **Sheet size**: (1) 508 x 609 mm

(2) 305 x 508 mm

- Coated aluminum
- Can be marked in black with a CO₂ laser
- Even lower laser power levels can create a high-contrast engraving
- Typically used for interior signs, name plates, badges, trophy signs and labels

Cut to size service



























Satin Gold ⁽¹⁾ 0,5 3948





Satin Silver (1) **0,5** 3947



Mirror Silver (2) **0,5** 47638

Stainless Steel



Material Features

Material: stainless steel - NIRO ISO 1.4301/ AISI 304 brushed

Finish: brushed

Cutting method: guillotine **Sheet size**: 1000 x 500 mm

- Provides excellent corrosion resistance
- Highly resistant to mechanical and chemical stresses, as well as high and variable temperatures
- Allows for permanent, black markings with a CO₂ laser in combination with markSolid, or direct with a fibre laser
- Try our cut-to-size service for stainless steel

Cut to size service

























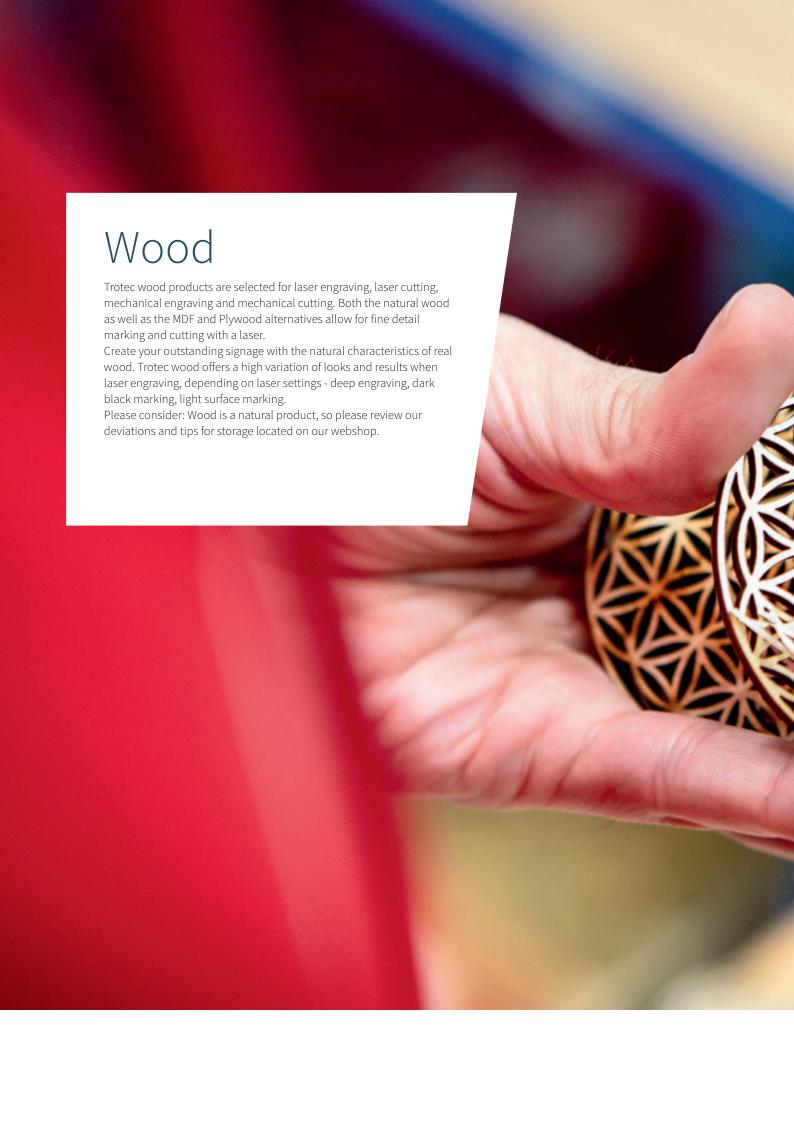


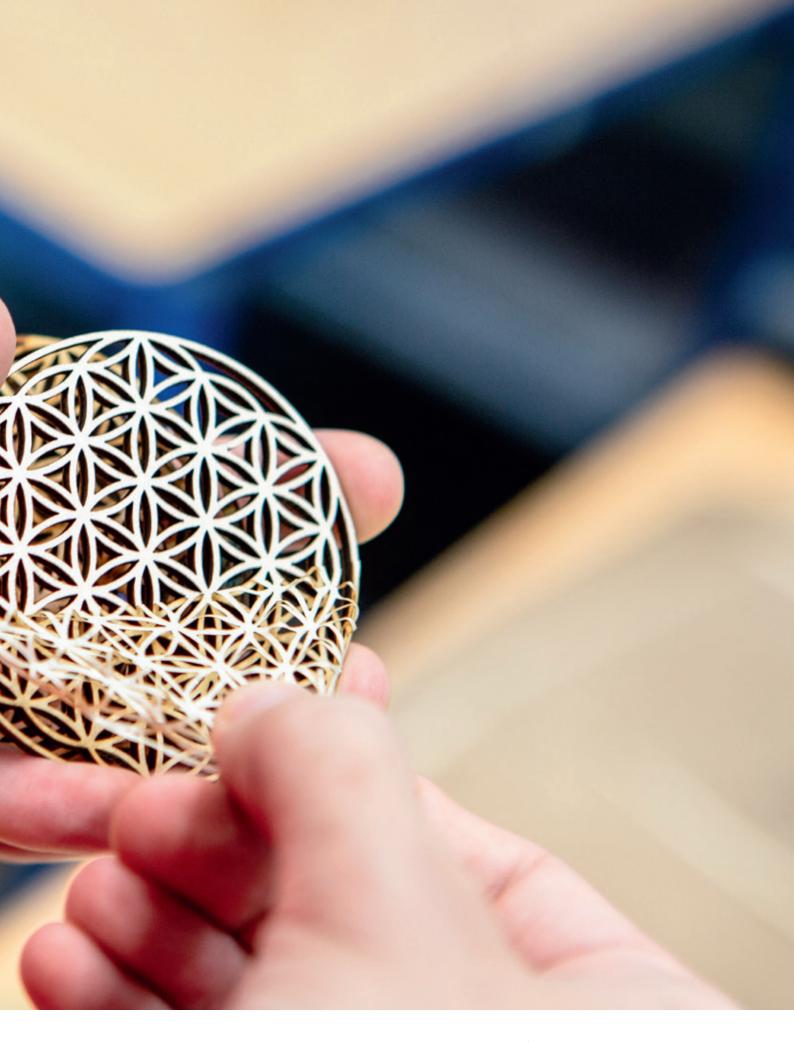
NIRO 1.4301 Brushed 0,8 146041



For a black laser engraving on blank stainless steel using a ${\rm CO_2}$ laser we recommend the use of our marking solutions (e.g. markSolid spray/paste). Alternatively, a black marking can be created with a fiber laser.

Notes





Solid Wood



Material Features

Material: solid wood

Finish: smooth, matte and lacquered surface

Cutting method: saw, laser **Sheet size**: 600 x 300 mm

- Ideally suited for the requirements of laser processing
- Smooth, matte surface offers an authentic high quality appearance and durability
- Can be used for a multitude of applications such as small interior signage, interior decorations, fashion accessories and promotional giftware

Cut to size service



























Maple 5,0 120182



Cherry 5,0 120185



Alder 5,0 120184



Oak 5,0 120183



Walnut 5,0 120186



Wood Veneer



Material Features

Material: Veneered wood sheets

Finish: smooth, matte and lacquered surface

Cutting method: saw, laser **Sheet size**: 600 x 300 mm

- Elegant, smooth, matte surface
- It comes with a fibre board core
- Real wood laminated on both sides
- Suitable for a wide range of applications interior signs, gifts, architectural model making, arts and crafts



















Cut to size service









Cherry 3,0 119801



Maple 3,0 119798



Oak 3,0 154946



Bamboo 3,0 119799



Walnut 3,0 119952



Birch 3,0 119800



Plywood



Material Features

Material: Plywood poplar

Finish: untreated

Cutting method: laser, saw

Sheet size: 600 x 300 mm (pack of 10)

- Combines lightweight characteristics with improved dimensional stability
- Untreated, bright surface
- Ideal for architectural model making, prototyping, giftware, toys, arts and crafts, furniture

Cut to size service



























600 x 300 mm

3,0 68987

6,0 68990



MDF



Material Features

Material: MDF Finish: untreated

Cutting method: laser, saw **Sheet size**: 1220 x 600 mm

600 x 300 mm (pack of 10)

- Smooth surface quality
- Furniture grade MDF
- Homogenous fibre structure
- Great results even in fine-detail laser cutting due to high fibre density
- Ideal for architectural model making, prototyping, giftware, toys, arts and crafts

Cut to size service



























1220 x 600 mm

3,0 68995

6,0 120164



600 x 300 mm

3,0 68996

6,0 119957



TroCraft Eco



Material Features

Material: natural cellulose

Finish: untreated

 $\textbf{Cutting method} : \mathsf{saw}, \mathsf{laser}$

Sheet size: 600 x 300 mm (pack of 5)

- Laser material made of recyclable resources out of pure cellulose fiber
- Produced without using additives, is fully biodegradable and emission-free
- Create sustainable toys, interiors or applications for furniture making, vehicle construction and tool making

Cut to size service



























1,0 145324

1,5 145325

3,0 145326

LaserCork



Material Features

Material: Cork
Finish: untreated

Cutting method: saw, laser **Sheet size**: 600 x 300 mm (pack of 5)

- Natural, environmentally friendly laser material
- The fine grain structure and the beautiful dark brown engraving make LaserCork suitable for many different creative, decorative or functional applications with a natural touch
- Relatively low laser power is sufficient for cutting our LaserCork
- LaserCork is the perfect laser material for coasters and wall decorations such as a world map or pin board

Cut to size service



























0,8 150638

1,5 150640

3,0 150641

Notes

LaserLeather



Material Features

Material: 100% PU leather

Finish: matte

Cutting method: saw, guillotine **Sheet size**: 813 x 508 mm (pack of 5)

- High-quality two-tone artificial leather with a smooth surface for an excellent touch
- Even very fine engravings reveal the second color layer well
- Specially selected color combinations offer a wide range of use
- From bags, backpacks, labels, jewelry, or a stylish pencil roll it can be transformed into many unique items due to its easy processing



























Black/White gold 0,65 165274



Brown/Black 0,65 165276



Brown/Orange 0,65 165277



Black/Blue 0,65 165279



Berry/Red 0,65 165278



Silver/Red 0,65 165280

Paper

LaserPaper is a laser-friendly paper available in a variety of shades and gsm weights, which produces outstanding results when printed, laser cut and laser engraved. Trotec's LaserPaper has been carefully selected to produce a high level of color contrast when laser engraved as well as a crisp, clean edge when laser cut. LaserPaper is incredibly versatile and can be used for a multitude of applications, such as invitations, brochures, business cards, scrap booking, greeting cards and more.







LaserPaper Colors



Material Features

Material: paper Finish: matte

Sheet size: DIN A3 (297 x 420 mm) **Package quantity**: 10 per pack

- Especially suitable for laser processing
- It is non-fading and easily folds and bends to create shapes
- Cutting this paper with a laser allows for filigree patterns and fine details to be created without any burned marks
- Typical applications are greeting or invitations cards, table decorations, book covers and promotional printing



























Metals Galvanized **300 g/m²** 132545



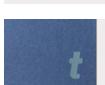
Cottage Red 300 g/m² 132552



Black 380 g/m² 132547



Metals Gold Leaf 300 g/m² 132546



Blue 250 g/m² 132548



Slate Grey 300 g/m² 132551



Dark Blue 270 g/m² 132544

LaserPaper Wood



Material Features

Material: Real Birch or Cherry wood on paper backing

Finish: matte

Sheet size: DIN A3 (297 x 420 mm) **Package quantity**: 10 per pack

- Features a real wood surface with a white cardboard backing
- Carefully designed to produce a high level of contrast when laser engraved, and a crisp clean edge when laser cut
- Combine print and laser cut for unique artwork
- Promotional printing, invitation cards and table decorations are typical applications

Cut to size service























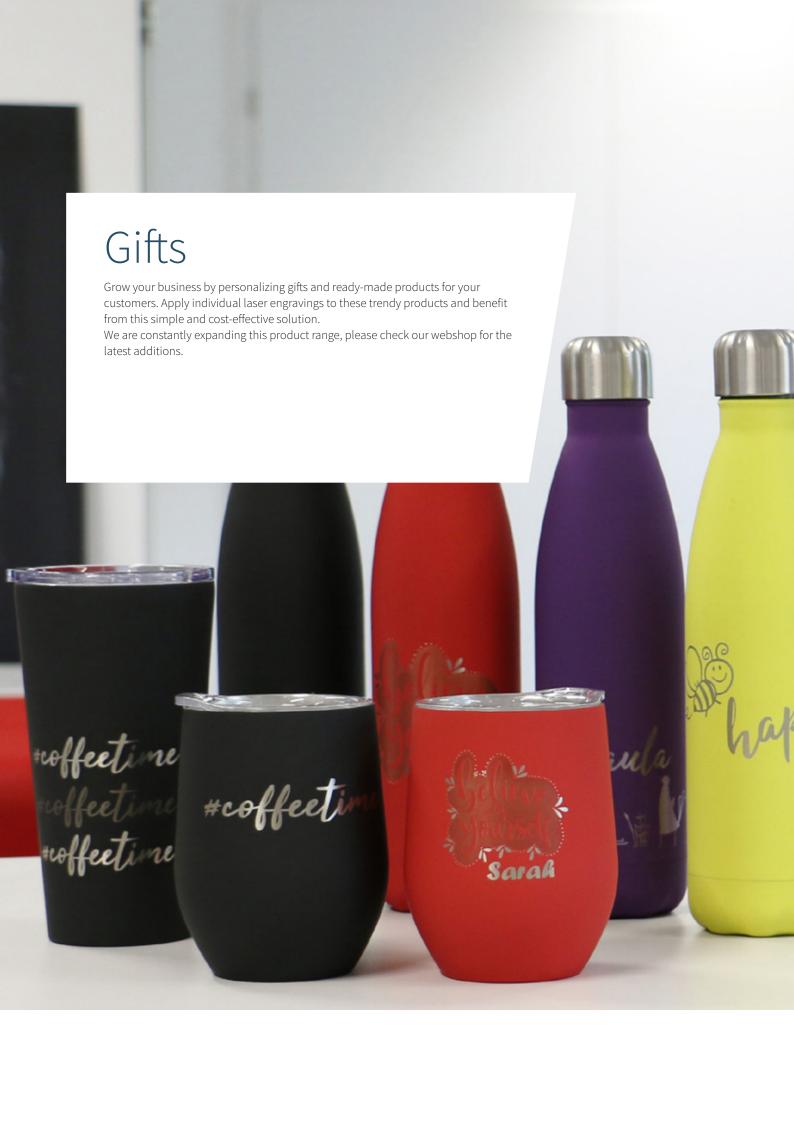




Birch Wood Veneer 310 g/m² 132542



Cherry Wood Veneer 310 g/m² 132543





Laserable Bottles



Material Features

Material: high-grade 304 stainless steel

Finish: matte, soft Capacity: 500 ml

- Made of high-grade 304 stainless steel with a colored coating that is perfect for laser engraving
- Double-walled vacuum insulation keeps ice cold drinks cool up to 24 hours, hot drinks keep their temperature up to 12 hours
- Whether skiing, at work or on the beach you want these modern bottles with you at every moment
- Notes: The bottles are not recommended for dishwasher cleaning.
 Please check our website for latest colors.



Magic Series – Mugs and Bottles



Material Features

Material: high-grade 304 stainless steel

Finish: glitter

Capacity: 360 ml, 500 ml

- These fancy bottles and mugs come with a colored glitter coating that can be easily laser engraved
- Creative and cost-effective personalization solution
- Thanks to the double-walled vacuum insulation and the closures, our glitter bottles are suitable for everyday use
- Notes: The bottles are not recommended for dishwasher cleaning.
 Please check our website for latest colors.

Laserable Mugs



Pink glitter 360 ml 163915



Gold glitter 360 ml 163916



Silver glitter 360 ml 163917



Mint glitter 360 ml 163918

Laserable Bottles



Pink glitter 500 ml 163908



Gold glitter 500 ml 163905



Silver glitter 500 ml 163906



Mint glitter 500 ml 163909



For optimal results, we recommend a CO₂ laser.

Laserable Mugs & Tumblers



Material Features

Material: high-grade 304 stainless steel

Finish: soft

Capacity: 360 ml, 480 ml

- Whether for coffee, tea or a cold lemonade these mugs and tumblers made of high-grade 304 stainless steel are the product of choice
- Equipped with a lid with lock
- Double-walled vacuum insulation keeps hot drinks their temperature up to 4 hours, ice cold drinks cool up to 8 hours
- Notes: not recommended for dishwasher cleaning. Please check our website for latest colors!

Mugs



Black 360 ml

163911



Turquoise 360 ml 163912



Red 360 ml

163913



Purple

360 ml 163914

Tumblers



Black 480 ml

163920



Pink

480 ml 163919



For optimal results, we recommend a CO₂ laser.

Laserable Hip Flask

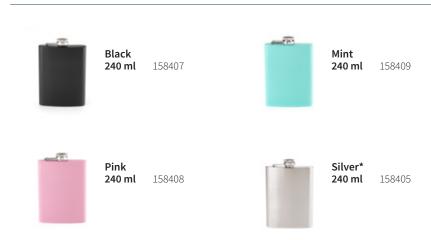


Material Features

Material: high-grade 304 stainless steel

Finish: matte Capacity: 240 ml

- Made out of high-grade 304 stainless steel
- Colored coating that can be easily laser engraved
- Personalizing the hip flask by adding a special image or artwork with a laser will create the perfect gift for many special occasions
- Whether for a fisherman, a hunter, at the Christmas market or for a stag party - a personalized hip flask is definitely a highlight
- Notes: not recommended for dishwasher cleaning. Please check our website for latest colors.





*For a black laser engraving on blank stainless steel using a CO₂ laser we recommend the use of our marking solutions (e.g. markSolid spray/paste). Alternatively, a black marking can be created with a fiber laser

Aluminum Tags (Pet tags, Rounds)



Material Features

Material: Anodized Aluminum (except military tag stainless steel)
Size: available in a wide range of sizes, shapes and colors
Package quantity: pack of 20 pieces

- When laser engraved, the engraving appears in white
- Engraving with a mechanical engraving machine is possible in this case the aluminum core will appear in silver
- Create a personalized label
- Ideal as a gift, giveaway or a souvenir

Heart with hole



Small: 24 x 20mm, Hole size approx. 3,0 mm Large: 38 x 33 mm Hole size approx. 3,0 mm

	Order No.	Order No.	
Color	small	large	
black	122244	122235	
blue	122245	122237	
red	122246	122238	
gold	122248	122239	
green	122249	122240	
pink	122250	122241	
violet	122251	122242	
silver	122252	122243	

Round with loop



Diameter 25 mm Hole size approx. 3,0 mm

Color	Order No.
black	122172
blue	122173
red	122174
gold	122175
green	122176
pink	122177
violet	122178
silver	122179

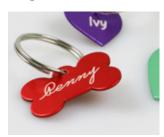
Round with hole



Small: Diameter 25mm Hole size approx. 3,0 mm Large: diameter 30 mm Hole size approx. 3,5 mm

	Order No.	Order No.
Color	small	large
black	122188	122180
blue	122189	122181
red	122190	122182
gold	122191	122183
green	122192	122184
pink	122193	122185
violet	122194	122186
silver	122195	122187

Dog bone



Small: 21 x 31mm Hole size approx. 2,5 mm Large: 40 x 27 mm Hole size approx. 3,5 mm

	Order No.	Order No.	
Color	small	large	
black	122205	122197	
blue	122206	122198	
red	122207	122199	
gold	122208	122200	
green	122209	122201	
pink	122210	122202	
violet	122211	122203	
silver	122212	122204	

Military tag



50 x 29mm, Hole size approx. 3,0 mm

Color	Order No.
black	122253
blue	122254
red	122255
gold	122256
green	122257
pink	122258
violet	122259
silver	122260
Stainless steel blank	122261

Rounds



Material Features

Material: aluminum, plastic **Finish**: gloss, matte

Size: 20 mm / 25 mm / 30 mm / 35 mm / 40 mm / 50 mm diameter

Minimum order quantity: 25 pieces

- Individual round blanks in different sizes, with or without drill hole
- Also available self-adhesive
- Other plastics such as TroLase and aluminum with thickness 0,5 mm on request
- Ideal for labels or type plates

	Diameter	Color
Aluminum natural matte	20 mm	natural
1,0 mm thickness	25 mm	natural
	30 mm	natural
	35 mm	natural
	40 mm	natural
	50 mm	natural
Aluminum natural gloss	20 mm	natural
1,0 mm thickness	25 mm	natural
	30 mm	natural
	35 mm	natural
	40 mm	natural
	50 mm	natural
Aluminum colored matte	20 mm	colored
1,0 mm thickness	25 mm	colored
	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored
Aluminum colored gloss	20 mm	colored
1,0 mm thickness	25 mm	colored
	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored
Plastic:	20 mm	colored
TroPly and TroPly Metallic	25 mm	colored
1,6 mm thickness	30 mm	colored
	35 mm	colored
	40 mm	colored
	50 mm	colored

Linen Books



Material Features

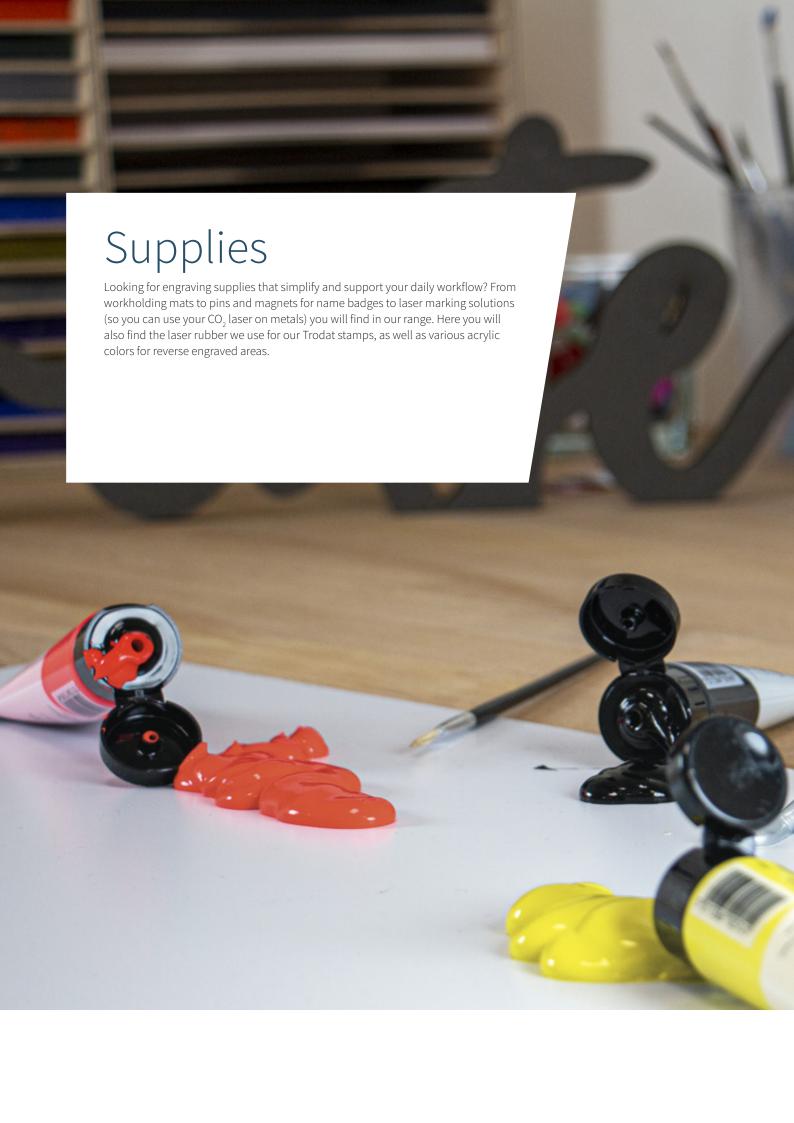
Material: linen-bound hardcover, high-quality cream-colored white paper

Finish: matte

Sheet size: B5 (18,5 x 25,5 mm)

- Impress your customers with a personalized engraving on a high-quality linen book
- Engrave the books for special occasions such as weddings, birthdays, Mother's or Father's Day or christenings
- 144 unprinted pages are also perfect as a guest book, baby book, recipe book or as a diary
- Manufactured in accordance with the best bookbinding traditions
- Note: Please check our website for latest colors!







Signage Mounting Devices



Material Features

Material: solid stainless steel

Finish: matte

- Use these wall distance holders for high-quality signs
- Alternative sizes and fixing options offer a wide range of signand mounting options
- Screw caps are the easy to use alternative to give a high-quality appearance to a regular screw
- Trotec materials can be ordered cut to size with drilled holes

Distance holder R15-15-FL and R20-20-FL

Stainless matte, round, flat head, left-hand thread



Product	Size	Package options	Order No.
R15-15-FL	ø 15mm, wall distance 15mm,	4 pieces,	128994
	sign hole 11 mm,	mounting screws	
	Thickness of sign 2–5 mm		
R20-20-FL	ø 20mm, wall distance 20mm,	4 pieces,	128999
	sign hole 13mm,	mounting screws	
	Thickness of sign 3–18 mm		

Distance holder S25-25-FK

Stainless matte, square, flat head, hex key fixing



Product	Size	Package options	Order No.
S25-25-FK	ø 25mm, wall distance 25mm,	4 pieces, mounting screws +	128997
	sign hole 16mm,	hex key	
	Thickness of sign 2–10 mm		

Distance holder E16-16-FK

Stainless matte, round, flat head, edge grip, hex key fixing



Product	Size	Package options	Order No.
E16-16-FK	ø 16mm, wall distance 16mm,	4 pieces, mounting screws +	128995
	Thickness of sign 3mm	hex key	

Distance holder R20-15-FK

Stainless matte, round, flat head, hex key fixing



Product	Size	Package options	Order No.
R20-15-FK	ø 15mm, wall distance 20mm,	4 pieces, mounting screws +	128996
	sign hole 11mm	hex key	
	Thickness of sign 1–12mm		

Screw caps Stainless matte, round screw cap, left-hand thread



Product	Size	Package options	Order No.
R15/3.5-FL	ø 15mm, screw size 3,5mm	Pack of 20 pieces	129007
		incl. screw-holder	
R18/4.5-FL	ø 18mm, screw size 4,5mm	 + cap	129008

Laser marking solutions



Material Features

Material: pigments and particles embedded in a carrying liquid **Usage**: when laser marked, the particles melt together with the surface of the core material (e.g. metal), leaving a permanent dark marking **Consumption**: recommended within 6 months after delivery

- By applying the spray or paste on the blank surface (metal, glass, ceramic), CO₂ lasers, as well as fiber or Nd:YAG lasers, produce a permanent black marking
- This marking is highly resistant to mechanical and chemical stresses as well as high temperatures
- High contrast and resolution can easily be achieved
- Perfect for bar coding, product serialisation, logos or individual pieces

Laser marking metals

	Product	Size	Order No.
aerosol	markSolid Spray Metal 114*	300 ml	57792
	CerMark LMM 6000	340 g	4767
	Thermark LMM 14	170 g	15891
paste	markSolid Paste Metal 015	50 g	110200
	markSolid Paste Metal 015	100 g	110201
	CerMark LMM 6000	250 g	48391
tape	LMM 6018 Tape	25 mm x 15 metres	58243
	LMM 6018 Tape	50 mm x 15 metres	64752

Laser marking ceramics

	Product	Size	Order No.
aerosol	CerMark Ultra Spray	340 g	175645

^{*} Spray not recommended for airfreight

How to use laser marking solutions



1. Preparation

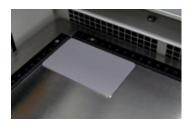
- **Surface Cleaning:** Product needs to be applied directly on the blank surface (metal, glass, ceramic). The surface has to be dry and clean, free of dust, grease, silicone, etc.
- Spray: Shake the spray well to make sure solid sediments are dissolved.
- Pastes: Dilute the paste with ethanol (alcohol) or water according to the description on the product label. For curved surfaces reduce the grade of dilution.



2. Applying

The more evenly and the more accurately you apply the product onto the surface, the better results you achieve. The principle "less is more" applies often in regard to the layer thickness.

- **Spray:** Spray from 20 30 cm distance
- Paste: Apply with brush, foam or airbrush



3. Drying

The coating must be completely dry before starting the laser marking. It usually takes 1–2 minutes when dried by air, but a hot air blower (e.g. a simple hair dryer) can reduce the drying time. **Tip:** You may reduce the drying time by putting the work piece in the laser with exhaust turned on.



4. Laser Marking

The products can be used for marking with $\rm CO_2$ lasers, Nd:YAG lasers and fiber laser, to name a few. Differences in laser power, wave length and other factors influence the final settings required. After laser marking, excessive coating can be removed by wiping with a damp cloth or by washing with water.

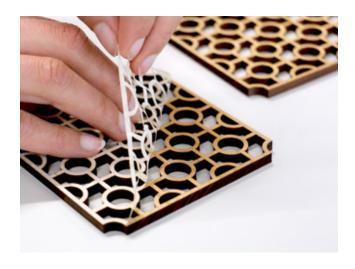


- Light-grey to brown results indicate that too much laser power or too little marking speed were used.
- If the marking can be rubbed off, too little power or too high laser speed can be the cause.
- The same result may occur if the coating is thicker than it should be, or if the material surface is not free of oil or dirt.

Our recommendations

Product	Application
markSolid Paste Metal 015 Black marking on blank metal (stainless steel, brass, etc.)	
50 g, 100 g Paste is suitable for application by brush, especially for smaller areas, or by ai	
markSolid Spray Metal 114*	Black marking on blank metal (stainless steel, brass, etc.)
300 ml	Using a spray might be the easiest way for an even coating, especially for larger areas.

TroMask



Material Features

 $\label{eq:material} \textbf{Material} : \texttt{paper-based}, \texttt{self-adhesive} \ \texttt{masking} \ \texttt{tape} \\ \textbf{Size} : 610 \ \texttt{mm} \ \texttt{x} \ 100 \ \texttt{m}$

- For beautiful cutting results and to avoid smudge marks
- Especially with wood, for example, you save a lot of time for cleaning the material after the laser process
- Adheres easily to surfaces
- Can be removed effortlessly and without leaving any residue without damaging the surface



Laser Masking Paper 610 mm x 100 m 153614



TroMask is a Laser Masking Paper that:

- Offers very good results especially in keeping the material around cut or engraved areas clean
- Can be easily removed after the cutting process
- Helps to reduce working time, accordingly save costs.

Color Fillings



Material Features

Material: highly versatile, water-based acrylic colors **Application**: all colors can be thinned with water to pale washes, or used directly from the pot or tube

- Specially designed to use on laser engraved plastics our acrylic filler paints will not affect nor "craze" the lasered area
- Fill reverse engraved signs with acrylic colors and create long-lasting, colourful, multi-color signs
- Offer excellent light-fastness, permanence, durability and covering power
- Create color effects with individually mixed colors

Acrylic Paint

	Color	Size / Can	Order No.
in pyelgen 3	Black	59 ml	146419
and Constant	Red	59 ml	146420
lant Payatarn 3	Bright Red	59 ml	146488
tol Constant	Blue	59 ml	146483
problem 3	Silver	59 ml	146484
pyoleon3	Gold	59 ml	146487
April 10 sportering 3	Bright Pink	59 ml	146489
and Completes 3	Yellow	59 ml	146486
mil engotem 3	White	59 ml	146421
Applican 3	Green	59 ml	146485

Laser Rubber Sheets



Material Features

Material: Trodat stamp rubber

Sheet size: A4, A3

- Has been specially developed to deliver the best engraving results and highest productivity
- Choose from our laser rubber range for various stamp applications
- Regardless of whether you want to save production time, or you want to reduce odours in your production area, Trodat is the right laser rubber for your exact needs
- Trodat's laser rubbers are completely harmless with regard to occupational health and safety

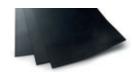












Oil-resistant laser rubber

• 55° Shore-A

• No expansion with oil-based inks

Product	Size	Color	Order Number
AERO+, AERO	A4 / 2,3mm	light grey (850211)	131011 (A4) Aero+
Fastest odourless laser rubber	A4 / 5mm	light grey (850211)	144249 (A4) Aero+
Low odour while engraving	A3 / 2,3mm	light grey (850211)	130975 (A3) Aero+
Very easy to clean	A4 / 2,3mm	light grey (850208)	34192 (A4) Aero
• 52° (Aero+), 60° (Aero) Shore-A	A3 / 2,3mm	light grey (850208)	36877 (A3) Aero
ТЕМРО	A4 / 2,3mm	orange (850206)	34242
Speed laser rubber			
• Up to 21% faster than standard			
laser rubber			
Excellent engraving and imprint quality			
• 55° Shore-A			
ECO	A4 / 2,3mm	green (850202)	34244
Ecological laser rubber from natural rubber			
Made from 100% natural rubber			
• 55° Shore-A			
water-based ink			
CLASSICO	A4 / 2,3mm	grey (850205)	34248
Reliable standard laser rubber			
Solvent-resistant			
• 60° Shore-A			

A4 / 2,3mm

black (850203)

34246

Pins and Magnets



Material Features

Package quantity: 20 pieces

- Offer your customers an extra service by providing finished badge fixing solutions
- Create name signs by engraving laser materials and using these pins and magnets for the reverse side

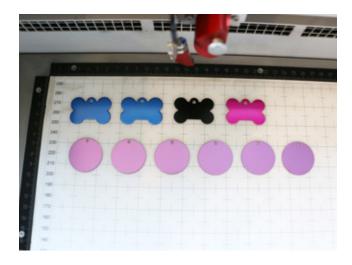




Size	Description	Order No.
42 x 7,5 mm	Pin white with	3603
	adhesive	
51 x 9,5 mm	Pin with clutch and	9881
	adhesive	

45 x 13 mm	Magnet large	3611
33 x 12 mm	Magnet small	12635

Workholding Mat



Material Features

Material: thin plastic with a special coating on both sides **Size**: various sheet sizes for different laser bed sizes

- Holds material flat on the table no tape, clamps or additional adhesives are required
- Allows laser and rotary users without a vacuum table to hold down a workpiece and prevent it from moving while operating
- Also recommended for applications where the vacuum table cannot be fully utilized – for example when marking or engraving a high number of small pieces
- Material can be released easily again

Seklema Workholding Mat

Product (Cut to size)	Size
Seklema 67064	1200 x 600 x 3 mm
Seklema 67064 (1/2)	600 x 600 x 3 mm
Seklema 67064 (1/4)	600 x 300 x 3 mm

Trotec Workholding Mat

Product (Cut to size)	Size
Trotec 126983	1220 x 610 x 3 mm
Trotec 126983 (1/2)	610 x 610 x 3 mm
Trotec 126983 (1/4)	610 x 305 x 3 mm



A workholding mat is a reusable mat, that helps streamlining the production process:

- Holds material flat and in position if there is no a vacuum table
- Better fixation of small items which are hard to pin down by vacuum table
- Speeds up production
- Long lifetime due to "self-healing" surface and two usable sides
- Can be easily cleaned with only a soft sponge and water
- Various sheet sizes available to fit different laser bed sizes

Advertising materials



Material Features

Material: modified acrylic, cast acrylic, wood **Usage**: advertising materials for your customers to support you with your business

- A key element of Troteo's strategy is helping its customers become more profitable and placing customer needs at the center of its core values
- Now you can order a sample binder with a lot of different materials, colour fans and color chains to present your customers a wide range of high-quality products in different colors
- Order quality samples that your customers can touch and see in person

TroLase Series Color fans



Product	Size	Order No.
Color fan TroLase		92488
Color fan TroLase Metallic	_	92489
Color fan TroLase Thins		92490
Color fan TroLase Reverse	_	92491
Color fan TroLase Metallic Plus	_	118063

TroGlass Color chains



Product	Size	Order No.		
Color chain TroGlass Color Gloss		117809		
Color chain TroGlass Satins		117810		
Color chain TroGlass Mirror	50 x 50 mm	146539		
Color chain TroGlitter		146140		
Color chain TroGlass Pastel		161079		
Color chain TroGlass Neon		162833		

More Color fans



Product	Size	Order No.						
Color fan MDF Veneer	70 x 30 mm	70 x 30 mm 120783						
Color fan Solid Wood	70 x 30 mm	120784						
Color fan LaserPaper	100 x 60 mm	139443						
Color fan LaserLeather	100 x 60 mm	166204						

Sample Binder



Product	Size	Order No.
Sample Binder Laser (contains real materials of our		99218
TroLase and TroGlass Series, Metals and Wood)		
Sample Binder Full (contains all from S. B. Laser and	250 x 210 mm	99235
additionally the TroPly Series)		
Sample Binder without Metals (contains all from		147273
S. B. Full except all Metals)		

		Е	ngrav	ing	Use	9	Ply			Handling			
	Material		Laser	Mechanical engraving	Exterior	Interior	1	2	3	Front	Reverse engraving (optional colour fill)	Scores	
	TroLase		•	•	•	•		•	•	•		•	
	TroLase Metallic 8	•	•	•		•		•		•		•	
	TroLase Metallic Plus	•		•	•	•		•		•		•	
	TroLase Reverse 10	•		•	•	•		•			•	•	
	TroLase ADA Signage 11	•		•	•	•	•			•		•	
	TroLase Thins 12	•		•		•	•	•		•		•	
	TroLase Textures 14	•		•	•	•		•		•		•	
otary	TroLase Lights 15	•		•		•		•		•		•	
+ &	TroLase Foil 16	•		•	•	•		•		•		•	
Laser + Rotary	LaserFlex 17	•	•		•	•	•				•		
_	TroPly 20			•		•		•		•		•	
	TroPly Metallic Plus 21			•		•		•		•		•	
	TroPly Ultra 22			•	•	•	•	•	•	•		•	
ary	TroPly Ultra Reverse 24			•	•	•		•			•	•	
Rotary	TroPly Satins 25			•		•		•		•		•	
	TroGlass Color Gloss 28 TroGlass Satins 30			•	•	•	•			•	0		
				•	•	•	•			•	0		
	TroGlass Reverse 32			•	•	•	•			0	•		
	TroGlass Mirror 33			•		•	•			0	•		
	TroGlass Clear 34			•	•	•	•			•	•		
	TroGlass XT 35			•	•	•	•			•	•		
	TroGlitter 36			•		•	•			•	0		
Acrylic	TroGlass Pastel 37			•	•	•	•			•	•		
Acı	TroGlass Neon 38			•	•	•	•			•	•		
	Anodized Aluminum 42			•	•	•	•			•			
	DuraBlack® 44				•	•	•			•			
tal	AlumaMark® 45					•	•			•			
Metal	Stainless Steel 46			•	•	•	•			•			
	Solid Wood 50		•	•		•	•			•			
	Wood Veneer 51			•		•	•			•			
	Plywood 52			•		•	•			•			
	MDF 53			•		•	•			•			
Wood	TroCraft Eco 54		•			•	•			•			
W	LaserCork 55	•	•			•	•			•			
Leather	LaserLeather 57		•			•		•		•			
Paper	LaserPaper 60		•			•	•			•			

								_					
			bū	nt		8	a)						
			Hot Stamping	ADA Compliant	8	Screen printing	Hot Bendable		Laser Cutting	ine			
	Material		Hot Sta	ADA Co	Bonding	Screen	Hot Be	Bevels	Laser (Guillotine	Drills	Saws	
ase	TroLase	6	•		•	•	•	•	•	•	•	•	
	TroLase Metallic	8	•		•	•	•	•	•	•	•	•	
	TroLase Metallic Plus	9	•		•	•	•	•	•	•	•	•	
e Reverse	TroLase Reverse	10	•		•	•	•	•	•	•	•	•	
	TroLase ADA Signage	11	•	•	•	•	•	•	•	•	•	•	
	TroLase Thins	12	•		•	•			•	•	•	•	
	TroLase Textures	14	•		•	•	•	•	•	•	•	•	
otary	TroLase Lights	15	•		•				•	•			
+ R	TroLase Foil	16	•		•	•			•	•	•	•	
Laser + Rotary	LaserFlex	17							•	•			
_													
	TroPly	20	•		•	•	•	•		•	•	•	
	TroPly Metallic Plus	21	•		•	•	•	•		•	•	•	
	TroPly Ultra	22	•		•	•	•	•	•	•	•	•	
<u>></u>	TroPly Ultra Reverse	24	•		•	•	•	•	•	•	•	•	
Rotary	TroPly Satins	25	•		•	•	•	•		•	•	•	
	TroGlass Color Gloss	28	•		•	•	•	•	•		•	•	
	TroGlass Satins	30	•		•	•	•	•	•		•	•	
	TroGlass Reverse	32	•		•	•	•	•	•		•	•	
	TroGlass Mirror	33			•	•		•	•		•	•	
	TroGlass Clear	36	•		•	•	•	•	•		•	•	
	TroGlass XT	35	•		•	•	•	•	•		•	•	
	TroGlitter	36	•		•	•	•	•	•		•	•	
di.	TroGlass Pastel	37	•		•	•	•	•	•		•	•	
Acrylic	TroGlass Neon	38	•		•	•	•	•	•		•	•	
	Anodized Aluminum	42			•	•		•		•	•	•	
	DuraBlack®	44						•		•	•	•	
_	AlumaMark®	45						•		•	•	•	
Metal	Stainless Steel	46			•	•		•		•	•	•	
_													
	Solid Wood	50			•	•		•	•		•	•	
	Wood Veneer	51			•	•		•	•		•	•	
	Plywood	52			•	•		•	•		•	•	
	MDF	53			•	•		•	•		•	•	
Cork Moo	TroCraft Eco	54			•	•		•	•		•	•	
	LaserCork	55			•	•			•			•	
	LaserLeather	57			•	•			•	•			
Paper	LaserPaper	60			•	•			•				
۵													

Speedy Laser Engraver

Profitability by Design



The Speedy laser engraving and cutting systems are the perfect choice both for entry level users as well as professional engravers. "Speedy" – the fastest and most productive laser machines in the market: By processing at maximum speed of 4.3 m/sec and acceleration of 5g the Speedy is designed to increase your production efficiency. Thanks to the closed construction, essential components are protected from dirt and dust.

This is why you can operate without virtually any maintenance and cleaning requirements. This results in higher up-time and lowest cost of ownership. All platform sizes from 610 x 305 mm up to 1016 x 610 mm are available with a $\rm CO_2$, a fiber or even both laser sources in one laser system. The patented flexx function enables endless application possibilities. Use both laser sources in one job without having to change the laser source, the lenses or the focus manually.



Personalize gifts like bottles or mugs



Finest details on leather items



Engrave signs with Trotec materials

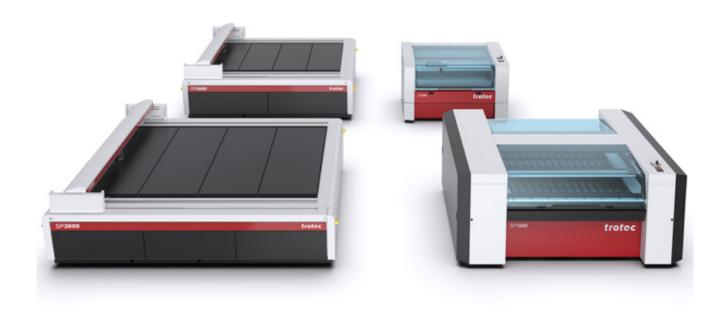
Expand your business

Speedy Laser Machines are the perfect tool for a variety of materials. Virtually any design can be realized with the laser. For example stamps can be produced within minutes and series production is also significantly streamlined.

Customize honory prizes such as awards or trophies, personalize promotional items or discover new possibilities to expand your business.

SP Laser Cutter

Leading Large Format Laser Cutting



The SP Series is the right choice for large format CO_2 laser cutting systems. The highly efficient flatbed laser plotters are ideal for demanding large format cutting applications in plastics, wood, textiles and many more. Highest laser cutting speed, the four-sides access and Tandem Assist ensure maximum productivity. For the SP series laser cutters Trotec developed a unique, multifunctional table concept.

The ideal table for every application can be selected and replaced easily and quickly. The working areas of SP laser cutters provide enough space for all standard sheet sizes in use today – from 1.245 x 710 mm of the SP500 up to 2.210 x 3.210 mm of the SP3000. Acrylics, textile, paper, cardboard or wooden sheets can be processed efficiently and cost-saving. The SP Series is 100% developed and manufactured in Austria.



Print & cut signs with unusual shapes



Flame-polished result. Cut up to 40mm acrylic.



Laser cutting of MDF furniture. Within seconds from design to reality.

Make your production more efficient

Laser cut displays or POP materials out of acrylics with glass-clear cut edges without additional material finishing. And besides save up to 88% of acrylics processing costs. Use the laser contour cutting of high quality printed materials like acrylics, cardboard or wood.

Whether intricate paper forms, logos or images, the results inspire with incredible detail, precision and quality. Offer new products and services and achieve more profit!

SpeedMarker Laser marking machines

Created for Automation



The use of the laser markers of the SpeedMarker series leads to enormous productivity, supports automation processes and inspires by the simple handling - both in data preparation and in daily work. The laser processing cells also offer maximum flexibility in terms of size and number of components.

Especially with SpeedMarker 1300, SpeedMarker 1350 and SpeedMarker 1600, individual large or heavy components can be handled just as easily as a large number of small components in trays. Complex marking sequences are efficiently created with the SpeedMark* software thanks to visual programming and predefined program modules. SpeedMarker series for the automated and precise marking of various plastics and metals.



Industrial tags for machines and parts



Code marking on difficult placements



Durable marks a part´s lifetime long

Durable. Economical. Flexible

The use of SpeedMarker marking lasers supports automation processes. Due to the simple laser marking of dynamic data and infinite possibilities in AdvancedScripting*, the SpeedMarker series is exactly the right choice for machine manufacturing, electronic industry and job shoppers.

Individual components as well as large batch sizes are marked with a Galvo laser class 2 system for complete traceability, brand communication or with functional markings.

Price list

Contact us - we are happy to send you more information and our price list!

Trotec Laser GmbH Freilinger Straße 99 4614 Marchtrenk, Austria Tel. +43 (0)7242 / 239-7777 Fax +43 (0)7242 / 239-7380 trotec@troteclaser.com

Any color deviations between the images shown in the catalog and actual items are due to electronic depiction or typographical reasons and are not considered mistakes.

Please find our latest product range on our website.

